

TERMINOLOGY & SPECIFICATIONS – 30H60 LONG SKIRT SCREWCAPS NZ STANDARD / INTERNATIONAL STANDARD

SPECIFICATION FOR VCAP 30 x 60 CLOSURES

SHELL	30 x 60mm
Material	Alloy 8011
Alloy Gauge	0.23mm
Nominal Weight	4.4 grams
Features	With or without knurling
LINER	Laminated
Material	Saran-film-Tin / Saranex
Manufacturer	Meyer Seals
Thickness	2.1mm
Internal LACQUER	Polyester (FDA approved)
APPLICATION	
Pressure Block Ø	27.5mm
Redraw	1.4mm max. 1.6mm
Threading Roller Radii	0.75mm
Seaming Roller Radii	min. 0.75mm max. 0.95mm
Threading Roller Setting	7.5 to 13kg
Seaming Roller Setting	6.5 to 12kg
Head Load	150 to 180kg
GLASS FINISH	EN 16293 (BVS 30x60)
TORQUES	Dry mouth finish
Slip Torque	9 to 25 Lbs x inches
Break Torque	8 to 20 Lbs x inches
PACKAGING	Carton: 1,428 pcs
	Export carton
	Polyethylene liner bag

